



SBOS054A - JANUARY 1995 - REVISED JUNE 2004

# High-Speed FET-INPUT OPERATIONAL AMPLIFIERS

#### **FEATURES**

FET INPUT: I<sub>B</sub> = 50pA max
 WIDE BANDWIDTH: 8MHz
 HIGH SLEW RATE: 20V/µs
 LOW NOISE: 8nV/√Hz (1kHz)
 LOW DISTORTION: 0.00008%

● HIGH OPEN-LOOP GAIN: 130dB (600Ω load)

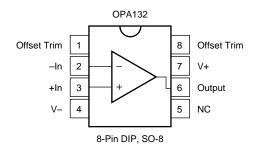
WIDE SUPPLY RANGE: ±2.5 to ±18V
 LOW OFFSET VOLTAGE: 500μV max
 SINGLE, DUAL, AND QUAD VERSIONS

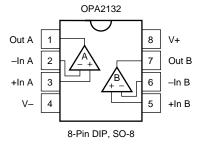
#### **DESCRIPTION**

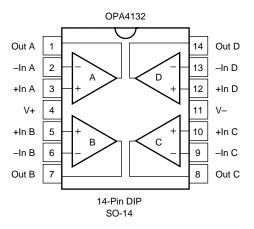
The OPA132 series of FET-input op amps provides highspeed and excellent dc performance. The combination of high slew rate and wide bandwidth provide fast settling time. Single, dual, and quad versions have identical specifications for maximum design flexibility. High performance grades are available in the single and dual versions. All are ideal for general-purpose, audio, data acquisition and communications applications, especially where high source impedance is encountered.

OPA132 op amps are easy to use and free from phase inversion and overload problems often found in common FET-input op amps. Input cascode circuitry provides excellent common-mode rejection and maintains low input bias current over its wide input voltage range. OPA132 series op amps are stable in unity gain and provide excellent dynamic behavior over a wide range of load conditions, including high load capacitance. Dual and quad versions feature completely independent circuitry for lowest crosstalk and freedom from interaction, even when overdriven or overloaded.

Single and dual versions are available in 8-pin DIP and SO-8 surface-mount packages. Quad is available in 14-pin DIP and SO-14 surface-mount packages. All are specified for -40°C to +85°C operation.









testing of all parameters.

Please be aware that an important notice concerning availability, standard warranty, and use in critical applications of Texas Instruments semiconductor products and disclaimers thereto appears at the end of this data sheet.

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#### **ABSOLUTE MAXIMUM RATINGS**

Supply Voltage, V+ to V	36V
Input Voltage	
Output Short-Circuit <sup>(1)</sup>	Continuous
Operating Temperature	
Storage Temperature	55°C to +125°C
Junction Temperature	150°C
Lead Temperature (soldering, 10s)	300°C

NOTE: (1) Short-circuit to ground, one amplifier per package.

#### PACKAGE/ORDERING INFORMATION

For the most current package and ordering information, see the Package Option Addendum located at the end of this data sheet.



## ELECTROSTATIC DISCHARGE SENSITIVITY

This integrated circuit can be damaged by ESD. Texas Instruments recommends that all integrated circuits be handled with appropriate precautions. Failure to observe proper handling and installation procedures can cause damage.

ESD damage can range from subtle performance degradation to complete device failure. Precision integrated circuits may be more susceptible to damage because very small parametric changes could cause the device not to meet its published specifications.



## **SPECIFICATIONS**

At  $T_A$  = +25°C,  $V_S$  = ±15V, unless otherwise noted.

			OPA132P, OPA2132P		0 IO IO			
PARAMETER	CONDITION	MIN	TYP	MAX	MIN	TYP	MAX	UNITS
OFFSET VOLTAGE Input Offset Voltage vs Temperature <sup>(1)</sup> vs Power Supply Channel Separation (dual and quad)	Operating Temperature Range $V_S = \pm 2.5 V \text{ to } \pm 18 V$ $R_L = 2 k \Omega$		±0.25 ±2 5 0.2	±0.5 ±10 15		±0.5 * * *	±2 * 30	mV μV/°C μV/V μV/V
INPUT BIAS CURRENT Input Bias Current <sup>(2)</sup> vs Temperature Input Offset Current <sup>(2)</sup>	$V_{CM} = 0V$ $V_{CM} = 0V$	See	+5 E Typical Cu	±50 urve = ±50		* * *	*	pA pA
NOISE Input Voltage Noise Noise Density, f = 10Hz f = 100Hz f = 1kHz f = 10kHz Current Noise Density, f = 1kHz			23 10 8 8 3			* * * *		nV/√Hz nV/√Hz nV/√Hz nV/√Hz fA/√Hz
INPUT VOLTAGE RANGE Common-Mode Voltage Range Common-Mode Rejection	$V_{CM} = -12.5V \text{ to } +12.5V$	(V-)+2.5 96	±13 100	(V+)-2.5	* 86	* 94	*	V dB
INPUT IMPEDANCE Differential Common-Mode	V <sub>CM</sub> = -12.5V to +12.5V		10 <sup>13</sup>    2 10 <sup>13</sup>    6			*		Ω    pF Ω    pF
OPEN-LOOP GAIN Open-Loop Voltage Gain	$R_L = 10k\Omega, \ V_O = -14.5V \ to \ +13.8V$ $R_L = 2k\Omega, \ V_O = -13.8V \ to \ +13.5V$ $R_L = 600\Omega, \ V_O = -12.8V \ to \ +12.5V$	110 110 110	120 126 130		104 104 104	* 120 120		dB dB dB
FREQUENCY RESPONSE Gain-Bandwidth Product Slew Rate Settling Time: 0.1% 0.01% Overload Recovery Time Total Harmonic Distortion + Noise	$G = -1$ , 10V Step, $C_L = 100pF$ $G = -1$ , 10V Step, $C_L = 100pF$ $G = \pm 1$ 1kHz, $G = 1$ , $V_O = 3.5$ Vrms $R_L = 2k\Omega$ $R_L = 600\Omega$		8 ±20 0.7 1 0.5			***		MHz V/µs µs µs µs %
OUTPUT  Voltage Output, Positive	$R_L = 10k\Omega$ $R_L = 2k\Omega$ $R_L = 600\Omega$		(V-)+0.3 (V+)-1.2 (V-)+0.9	ırve	* * * * * *	* * * * * * * *		V V V V V mA
POWER SUPPLY Specified Operating Voltage Operating Voltage Range Quiescent Current (per amplifier)	I <sub>O</sub> = 0	±2.5	±15	±18 ±4.8	*	*	*	V V mA
TEMPERATURE RANGE Operating Range Storage Thermal Resistance, $θ$ <sub>JA</sub> 8-Pin DIP SO-8 Surface-Mount 14-Pin DIP SO-14 Surface-Mount		-40 -40	100 150 80 110	+85 +125	*	* * *	*	°C °C °C/W °C/W °C/W °C/W

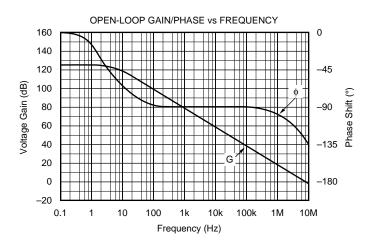
<sup>\*</sup> Specifications same as OPA132P, OPA132U.

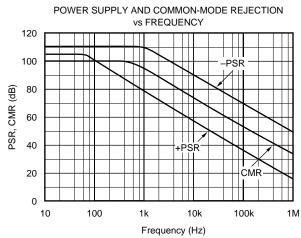
NOTES: (1) Guaranteed by wafer test. (2) High-speed test at  $T_J$  = 25°C.

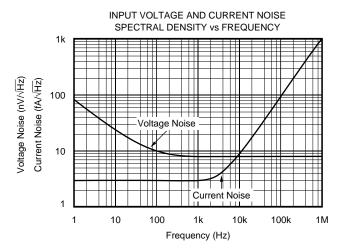


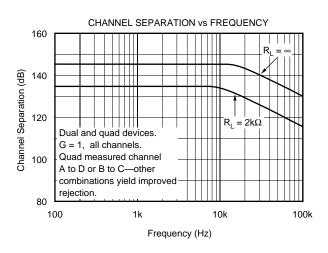
### TYPICAL PERFORMANCE CURVES

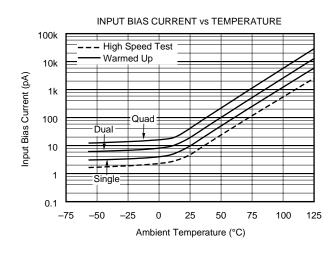
At  $T_A$  = +25°C,  $V_S$  = ±15V,  $R_L$  = 2k $\Omega$ , unless otherwise noted.

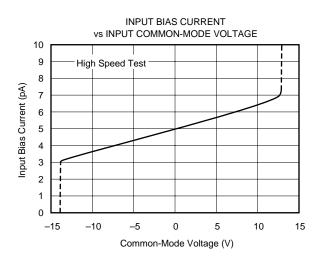








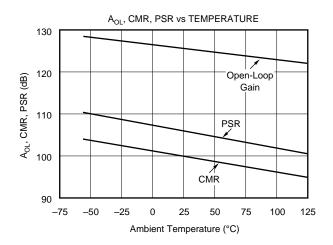


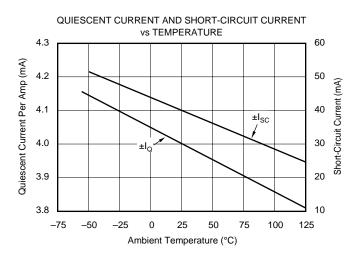


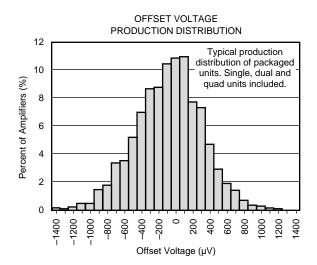


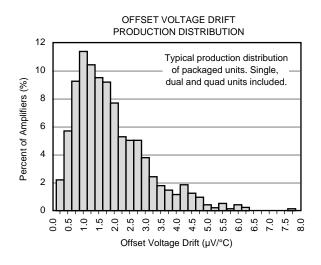
## TYPICAL PERFORMANCE CURVES (Cont.)

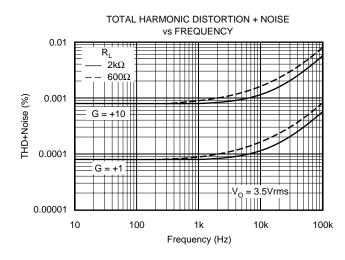
At  $T_A$  = +25°C,  $V_S$  = ±15V,  $R_L$  = 2k $\Omega$ , unless otherwise noted.

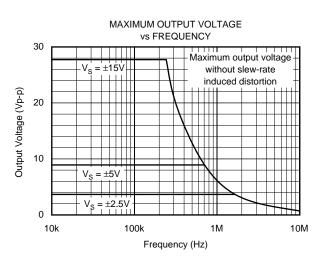






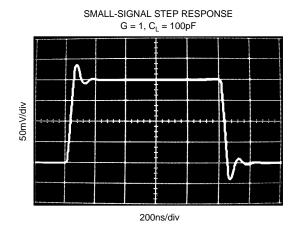


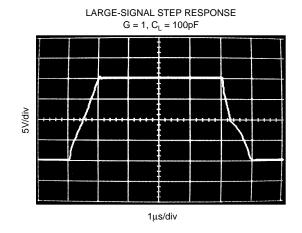


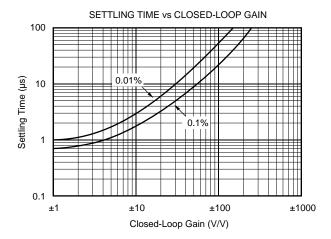


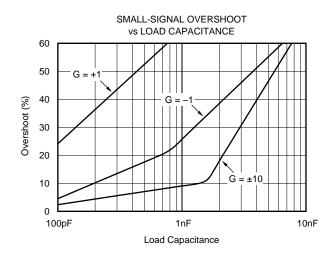
## **TYPICAL PERFORMANCE CURVES (Cont.)**

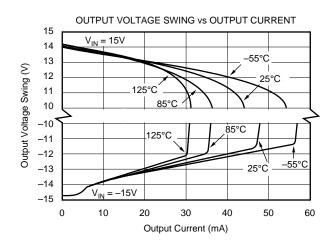
At  $T_A$  = +25°C,  $V_S$  = ±15V,  $R_L$  = 2k $\Omega$ , unless otherwise noted.













#### APPLICATIONS INFORMATION

OPA132 series op amps are unity-gain stable and suitable for a wide range of general-purpose applications. Power supply pins should be bypassed with 10nF ceramic capacitors or larger.

OPA132 op amps are free from unexpected output phasereversal common with FET op amps. Many FET-input op amps exhibit phase-reversal of the output when the input common-mode voltage range is exceeded. This can occur in voltage-follower circuits, causing serious problems in control loop applications. OPA132 series op amps are free from this undesirable behavior. All circuitry is completely independent in dual and quad versions, assuring normal behavior when one amplifier in a package is overdriven or short-circuited.

#### **OPERATING VOLTAGE**

OPA132 series op amps operate with power supplies from  $\pm 2.5 \text{V}$  to  $\pm 18 \text{V}$  with excellent performance. Although specifications are production tested with  $\pm 15 \text{V}$  supplies, most behavior remains unchanged throughout the full operating voltage range. Parameters which vary significantly with operating voltage are shown in the typical performance curves.

#### **OFFSET VOLTAGE TRIM**

Offset voltage of OPA132 series amplifiers is laser trimmed and usually requires no user adjustment. The OPA132 (single op amp version) provides offset voltage trim connections on pins 1 and 8. Offset voltage can be adjusted by connecting a potentiometer as shown in Figure 1. This adjustment should be used only to null the offset of the op amp, not to adjust system offset or offset produced by the signal source. Nulling offset could degrade the offset voltage drift behavior of the op amp. While it is not possible to predict the exact change in drift, the effect is usually small.

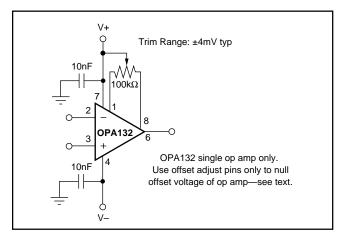


FIGURE 1. OPA132 Offset Voltage Trim Circuit.

#### **INPUT BIAS CURRENT**

The FET-inputs of the OPA132 series provide very low input bias current and cause negligible errors in most applications. For applications where low input bias current is crucial, junction temperature rise should be minimized. The input bias current of FET-input op amps increases with temperature as shown in the typical performance curve "Input Bias Current vs Temperature."

The OPA132 series may be operated at reduced power supply voltage to minimize power dissipation and temperature rise. Using  $\pm 3V$  supplies reduces power dissipation to one-fifth that at  $\pm 15V$ .

The dual and quad versions have higher total power dissipation than the single, leading to higher junction temperature. Thus, a warmed-up quad will have higher input bias current than a warmed-up single. Furthermore, an SOIC will generally have higher junction temperature than a DIP at the same ambient temperature because of a larger  $\theta_{JA}$ . Refer to the specifications table.

Circuit board layout can also help minimize junction temperature rise. Temperature rise can be minimized by soldering the devices to the circuit board rather than using a socket. Wide copper traces will also help dissipate the heat by acting as an additional heat sink.

Input stage cascode circuitry assures that the input bias current remains virtually unchanged throughout the full input common-mode range of the OPA132 series. See the typical performance curve "Input Bias Current vs Common-Mode Voltage."







6-Jun-2013

#### **PACKAGING INFORMATION**

Orderable Device	Status	Package Type	Package	Pins	Package	Eco Plan	Lead/Ball Finish	MSL Peak Temp	Op Temp (°C)	Device Marking	Samples
	(1)		Drawing		Qty	(2)		(3)		(4/5)	
OPA132P	OBSOLETE	PDIP	Р	8		TBD	Call TI	Call TI			
OPA132P1	OBSOLETE	PDIP	Р	8		TBD	Call TI	Call TI			
OPA132PA	OBSOLETE	PDIP	Р	8		TBD	Call TI	Call TI			
OPA132PA2	OBSOLETE	PDIP	Р	8		TBD	Call TI	Call TI			
OPA132U	ACTIVE	SOIC	D	8	75	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-3-260C-168 HR		OPA 132U	Samples
OPA132U/2K5	ACTIVE	SOIC	D	8	2500	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-3-260C-168 HR		OPA 132U	Samples
OPA132U/2K5G4	ACTIVE	SOIC	D	8	2500	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-3-260C-168 HR		OPA 132U	Samples
OPA132U1	OBSOLETE	PDIP	Р	8		TBD	Call TI	Call TI			
OPA132UA	ACTIVE	SOIC	D	8	75	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-3-260C-168 HR	-40 to 125	OPA 132U A	Samples
OPA132UA/2K5	ACTIVE	SOIC	D	8	2500	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-3-260C-168 HR	-40 to 125	OPA 132U A	Samples
OPA132UA/2K5E4	ACTIVE	SOIC	D	8	2500	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-3-260C-168 HR	-40 to 125	OPA 132U A	Samples
OPA132UA/2K5G4	ACTIVE	SOIC	D	8	2500	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-3-260C-168 HR	-40 to 125	OPA 132U A	Samples
OPA132UA2	OBSOLETE	PDIP	Р	8		TBD	Call TI	Call TI			
OPA132UAE4	ACTIVE	SOIC	D	8	75	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-3-260C-168 HR	-40 to 125	OPA 132U A	Samples
OPA132UAG4	ACTIVE	SOIC	D	8	75	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-3-260C-168 HR	-40 to 125	OPA 132U A	Samples
OPA132UG4	ACTIVE	SOIC	D	8	75	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-3-260C-168 HR		OPA 132U	Samples
OPA2132P	ACTIVE	PDIP	Р	8	50	Green (RoHS & no Sb/Br)	CU NIPDAU	N / A for Pkg Type		OPA2132P	Samples





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Orderable Device	Status	Package Type	Package Drawing	Pins	Package Qty	Eco Plan	Lead/Ball Finish	MSL Peak Temp	Op Temp (°C)	Device Marking (4/5)	Samı
OPA2132PA	ACTIVE	PDIP	Р	8	50	Green (RoHS & no Sb/Br)	CU NIPDAU	N / A for Pkg Type		OPA2132P A	Sam
OPA2132PAG4	ACTIVE	PDIP	Р	8	50	Green (RoHS & no Sb/Br)	CU NIPDAU	N / A for Pkg Type		OPA2132P A	Samj
OPA2132PG4	ACTIVE	PDIP	Р	8	50	Green (RoHS & no Sb/Br)	CU NIPDAU	N / A for Pkg Type		OPA2132P	Sam
OPA2132U	ACTIVE	SOIC	D	8	75	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-3-260C-168 HR	-40 to 125	OPA 2132U	Sam
OPA2132U/2K5	ACTIVE	SOIC	D	8	2500	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-3-260C-168 HR	-40 to 125	OPA 2132U	Sam
OPA2132U/2K5E4	ACTIVE	SOIC	D	8	2500	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-3-260C-168 HR	-40 to 125	OPA 2132U	Sam
OPA2132U/2K5G4	ACTIVE	SOIC	D	8	2500	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-3-260C-168 HR	-40 to 125	OPA 2132U	Sam
OPA2132UA	ACTIVE	SOIC	D	8	75	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-3-260C-168 HR	-40 to 125	OPA 2132U A	San
OPA2132UA/2K5	ACTIVE	SOIC	D	8	2500	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-3-260C-168 HR	-40 to 125	OPA 2132U A	Sam
OPA2132UA/2K5E4	ACTIVE	SOIC	D	8	2500	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-3-260C-168 HR	-40 to 125	OPA 2132U A	San
OPA2132UAE4	ACTIVE	SOIC	D	8	75	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-3-260C-168 HR	-40 to 125	OPA 2132U A	San
OPA2132UAG4	ACTIVE	SOIC	D	8	75	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-3-260C-168 HR	-40 to 125	OPA 2132U A	San
OPA2132UE4	ACTIVE	SOIC	D	8	75	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-3-260C-168 HR	-40 to 125	OPA 2132U	San
OPA2132UG4	ACTIVE	SOIC	D	8	75	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-3-260C-168 HR	-40 to 125	OPA 2132U	Sam
OPA4132PA	OBSOLETE	PDIP	N	14		TBD	Call TI	Call TI			
OPA4132UA	ACTIVE	SOIC	D	14	50	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-3-260C-168 HR	-40 to 85	OPA4132UA	Sam



#### PACKAGE OPTION ADDENDUM

6-Jun-2013

Orderable Device	Status	Package Type	Package	Pins	Package	Eco Plan	Lead/Ball Finish	MSL Peak Temp	Op Temp (°C)	Device Marking	Samples
	(1)		Drawing		Qty	(2)		(3)		(4/5)	
OPA4132UA/2K5	ACTIVE	SOIC	D	14	2500	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-3-260C-168 HR	-40 to 85	OPA4132UA	Samples
OPA4132UA/2K5E4	ACTIVE	SOIC	D	14	2500	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-3-260C-168 HR	-40 to 85	OPA4132UA	Samples
OPA4132UA/2K5G4	ACTIVE	SOIC	D	14	2500	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-3-260C-168 HR	-40 to 85	OPA4132UA	Samples
OPA4132UAE4	ACTIVE	SOIC	D	14	50	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-3-260C-168 HR	-40 to 85	OPA4132UA	Samples
OPA4132UAG4	ACTIVE	SOIC	D	14	50	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-3-260C-168 HR	-40 to 85	OPA4132UA	Samples

(1) The marketing status values are defined as follows:

ACTIVE: Product device recommended for new designs.

LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

PREVIEW: Device has been announced but is not in production. Samples may or may not be available.

**OBSOLETE:** TI has discontinued the production of the device.

(2) Eco Plan - The planned eco-friendly classification: Pb-Free (RoHS), Pb-Free (RoHS Exempt), or Green (RoHS & no Sb/Br) - please check http://www.ti.com/productcontent for the latest availability information and additional product content details.

TBD: The Pb-Free/Green conversion plan has not been defined.

**Pb-Free** (RoHS): TI's terms "Lead-Free" or "Pb-Free" mean semiconductor products that are compatible with the current RoHS requirements for all 6 substances, including the requirement that lead not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, TI Pb-Free products are suitable for use in specified lead-free processes. **Pb-Free** (RoHS Exempt): This component has a RoHS exemption for either 1) lead-based flip-chip solder bumps used between the die and package, or 2) lead-based die adhesive used between the die and leadframe. The component is otherwise considered Pb-Free (RoHS compatible) as defined above.

Green (RoHS & no Sb/Br): TI defines "Green" to mean Pb-Free (RoHS compatible), and free of Bromine (Br) and Antimony (Sb) based flame retardants (Br or Sb do not exceed 0.1% by weight in homogeneous material)

- (3) MSL, Peak Temp. -- The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.
- (4) There may be additional marking, which relates to the logo, the lot trace code information, or the environmental category on the device.
- (5) Multiple Device Markings will be inside parentheses. Only one Device Marking contained in parentheses and separated by a "~" will appear on a device. If a line is indented then it is a continuation of the previous line and the two combined represent the entire Device Marking for that device.

Important Information and Disclaimer: The information provided on this page represents TI's knowledge and belief as of the date that it is provided. TI bases its knowledge and belief on information provided by third parties, and makes no representation or warranty as to the accuracy of such information. Efforts are underway to better integrate information from third parties. TI has taken and



#### **PACKAGE OPTION ADDENDUM**

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continues to take reasonable steps to provide representative and accurate information but may not have conducted destructive testing or chemical analysis on incoming materials and chemicals. TI and TI suppliers consider certain information to be proprietary, and thus CAS numbers and other limited information may not be available for release.

In no event shall TI's liability arising out of such information exceed the total purchase price of the TI part(s) at issue in this document sold by TI to Customer on an annual basis.

PACKAGE MATERIALS INFORMATION

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#### TAPE AND REEL INFORMATION





A0	Dimension designed to accommodate the component width
	Dimension designed to accommodate the component length
K0	Dimension designed to accommodate the component thickness
W	Overall width of the carrier tape
P1	Pitch between successive cavity centers

#### QUADRANT ASSIGNMENTS FOR PIN 1 ORIENTATION IN TAPE



#### \*All dimensions are nominal

All dimensions are nominal												
Device	Package Type	Package Drawing		SPQ	Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
OPA132U/2K5	SOIC	D	8	2500	330.0	12.4	6.4	5.2	2.1	8.0	12.0	Q1
OPA132UA/2K5	SOIC	D	8	2500	330.0	12.4	6.4	5.2	2.1	8.0	12.0	Q1
OPA2132U/2K5	SOIC	D	8	2500	330.0	12.4	6.4	5.2	2.1	8.0	12.0	Q1
OPA2132UA/2K5	SOIC	D	8	2500	330.0	12.4	6.4	5.2	2.1	8.0	12.0	Q1
OPA4132UA/2K5	SOIC	D	14	2500	330.0	16.4	6.5	9.0	2.1	8.0	16.0	Q1

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\*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Length (mm)	Width (mm)	Height (mm)
OPA132U/2K5	SOIC	D	8	2500	367.0	367.0	35.0
OPA132UA/2K5	SOIC	D	8	2500	367.0	367.0	35.0
OPA2132U/2K5	SOIC	D	8	2500	367.0	367.0	35.0
OPA2132UA/2K5	SOIC	D	8	2500	367.0	367.0	35.0
OPA4132UA/2K5	SOIC	D	14	2500	367.0	367.0	38.0

## P (R-PDIP-T8)

#### PLASTIC DUAL-IN-LINE PACKAGE



- A. All linear dimensions are in inches (millimeters).
- B. This drawing is subject to change without notice.
- C. Falls within JEDEC MS-001 variation BA.



## D (R-PDSO-G14)

#### PLASTIC SMALL OUTLINE



- A. All linear dimensions are in inches (millimeters).
- B. This drawing is subject to change without notice.
- Body length does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not exceed 0.006 (0,15) each side.
- Body width does not include interlead flash. Interlead flash shall not exceed 0.017 (0,43) each side.
- E. Reference JEDEC MS-012 variation AB.



## D (R-PDSO-G14)

## PLASTIC SMALL OUTLINE



- A. All linear dimensions are in millimeters.
- B. This drawing is subject to change without notice.
- C. Publication IPC-7351 is recommended for alternate designs.
- D. Laser cutting apertures with trapezoidal walls and also rounding corners will offer better paste release. Customers should contact their board assembly site for stencil design recommendations. Refer to IPC-7525 for other stencil recommendations.
- E. Customers should contact their board fabrication site for solder mask tolerances between and around signal pads.



## D (R-PDSO-G8)

#### PLASTIC SMALL OUTLINE



- A. All linear dimensions are in inches (millimeters).
- B. This drawing is subject to change without notice.
- Body length does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not exceed 0.006 (0,15) each side.
- Body width does not include interlead flash. Interlead flash shall not exceed 0.017 (0,43) each side.
- E. Reference JEDEC MS-012 variation AA.



## D (R-PDSO-G8)

## PLASTIC SMALL OUTLINE



- A. All linear dimensions are in millimeters.
- B. This drawing is subject to change without notice.
- C. Publication IPC-7351 is recommended for alternate designs.
- D. Laser cutting apertures with trapezoidal walls and also rounding corners will offer better paste release. Customers should contact their board assembly site for stencil design recommendations. Refer to IPC-7525 for other stencil recommendations.
- E. Customers should contact their board fabrication site for solder mask tolerances between and around signal pads.



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