

| Document Name                           | Document No.     | Ver | Date       | Page |
|---|------------------|-----|------------|------|
| LP103454LC-PCM-NTC-LD/<br>Specification | ZJQM-RD-SPC-2781 | 0.0 | 2013/10/29 | 1/8  |

# **EEMB CO., LTD**

# Polymer Li-ion Battery Specification

| Model:    | LP103454LC-PCM-NTC-LD/ |
|-----------|------------------------|
| Capacity: | 2000mAh                |

| Prepared | Checked    | Approved |
|----------|------------|----------|
| Mike Cai | Tina Cheng | Alex Lee |

#### Customer:

| Customer Approvar (Customer Commination). |         |          |  |  |
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| Signature                                 | Checked | Approved |  |  |
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| Document Name                           | Document No.     | Ver | Date       | Page |
|---|------------------|-----|------------|------|
| LP103454LC-PCM-NTC-LD/<br>Specification | ZJQM-RD-SPC-2781 | 0.0 | 2013/10/29 | 2/8  |

## Catalog

| Chapter | Content  | Page   |
|---------|--|--------|
| 0       | Catalog  | 2      |
| 1       | Scope  | 3      |
| 2       | Product Basic Characteristics.                                 | 3      |
| 2.1     | Model  | 3      |
| 2.2     | Capacity   | 3      |
| 2.3     | Nominal Voltage  | 3      |
| 2.4     | Weight   | 3      |
| 2.5     | Internal Impedance   | 3      |
| 2.6     | Dimension  | 3      |
| 2.7     | Charge   | 3      |
| 2.8     | Discharge  | 3      |
| 2.9     | Operation Temperature  | 3      |
| 2.10    | Storage Temperature  | 3      |
| 2.11    | Storage Relative Humidity                                      | 3      |
| 3       | Shape and Dimensions.  | 3      |
| 4       | Appearance   | 3      |
| 5       | Specification  | 4      |
| 5.1     | Electrical Characteristics.                                    | 4      |
| 5.1.1   | 1C <sub>5</sub> A rate discharge capacity                      | 4      |
| 5.1.2   | High temp. discharge capacity                                  | 4      |
| 5.1.3   | Low temp. discharge capacity                                   | 4      |
| 5.1.4   | Cycle Life   | 4      |
| 5.1.5   | Capacity Retention.  | 4      |
| 5.2     | Acclimatization Characteristics                                | 4      |
| 5.2.1   | High Temp. and High Humidity                                   | 4      |
| 5.2.2   | Vibration  | 4      |
| 5.2.3   | Drop   | 4      |
| 5.3     | Safety Characteristics.  | 5      |
| 5.3.1   | Overcharge   | 5      |
| 5.3.2   | Short-Circuit  | 5      |
| 5.3.3   | Heating  | 5      |
| 6       | Spec of PCM  | 5-6    |
| 7<br>8  | Battery Pack's dimension  Battery Pack's voltage and capacity. | 7<br>7 |
| 9       | Matters needing attention                                      | 7~8    |



| Document Name                           | Document No.     | Ver | Date       | Page |
|---|------------------|-----|------------|------|
| LP103454LC-PCM-NTC-LD/<br>Specification | ZJQM-RD-SPC-2781 | 0.0 | 2013/10/29 | 3/8  |

## 1. Scope

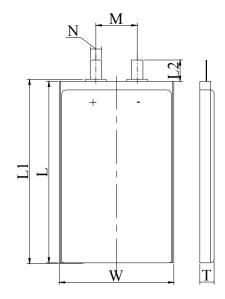
This product specification defines the requirements of the rechargeable polymer lithium-ion battery supplied to the customer by EEMB Co., Ltd.

#### 2. Product Basic Characteristics

| No.  | Item                   |                  | Characteristics           |              | Remark                      |
|------|------------------------|------------------|---------------------------|--------------|-----------------------------|
| 2.1  | Model                  |                  | LP103454LC                |              |                             |
| 2.2  | Composity              | Nominal Capacity | 2000                      | mAh          | 0.2C <sub>5</sub> A         |
| 2.2  | Capacity               | Minimum          | 1900                      | mAh          | 0.2C <sub>5</sub> A         |
| 2.3  | Nom                    | inal Voltage     | 3.7                       | V            |                             |
| 2.4  |                        | Weight           | Approx. 40                | g            |                             |
| 2.5  | Intern                 | al Impedance     | ≤ 100                     | $m\Omega$    | AC 1KHz                     |
|      |                        | Length           | ≤ 55                      | mm           |                             |
| 2.6  | Dimension              | Width            | ≤ 34.5                    | mm           |                             |
|      |                        | Thickness        | ≤ 10.3                    | mm           |                             |
|      |                        | Maximum Current  | 2000                      | mA           | 1.0C <sub>5</sub> A (CC&CV) |
| 2.7  | Charge                 | Limited Voltage  | 4.200±0.020               | V            |                             |
|      |                        | End-of Current   | 40                        | mA           |                             |
| 2.8  | Disahamaa              | Maximum Current  | 4000                      | mA           | 2.0C <sub>5</sub> A         |
| 2.0  | Discharge              | Cut-off Voltage  | 2.750±0.005               | V            |                             |
| 2.9  | Operation              | Charge           | 0 ~ 45                    | $^{\circ}$ C |                             |
| 2.9  | Temperature            | Discharge        | <b>-4</b> 0 ∼ <b>+4</b> 5 | $^{\circ}$   |                             |
|      | C4                     | 1 month          | <b>-</b> 20 ∼ +60         | $^{\circ}$   |                             |
| 2.10 | Storage<br>Temperature | 3 month          | <b>-</b> 20 ∼ +45         | $^{\circ}$   |                             |
|      | Temperature            | 12 month         | <b>-</b> 20 ∼ +25         | $^{\circ}$ C |                             |
| 2.11 | Storage R              | elative Humidity | 65±20                     | %            |                             |

# 3. Shape and Dimensions (Unit: mm)

| Item | Specification |
|------|---------------|
| T    | Max10.3       |
| W    | Max34.5       |
| L    | Max55         |
| L1   | Max56         |
| L2   | 10±1          |
| M    | 16±1          |
| N    | 4±0.5         |





| Document Name                           | Document No.     | Ver | Date       | Page |
|---|------------------|-----|------------|------|
| LP103454LC-PCM-NTC-LD/<br>Specification | ZJQM-RD-SPC-2781 | 0.0 | 2013/10/29 | 4/8  |

## 4. Appearance

It shall be free from any defects such as remarkable scratches, breaks, cracks, discoloration, leakage, or middle deformation.

# 5. Specification

## **5.1 Electrical Characteristics**

| No.   | Item                                      | Criteria             | Test Instructions  |
|-------|---|----------------------|--|
| 5.1.1 | 1C <sub>5</sub> A rate discharge capacity | Discharge Time≥57min | Full charge at $20\pm5$ °C, rest for 1 h, then discharge at the same temperature with $1.0C_5A$ to $2.75V$ .   |
| 5.1.2 | High temp. discharge capacity             | Discharge Time≥54min | Full charge at $20\pm5$ °C, store at $55\pm2$ °C for 2h, then discharge at the same temperature with $1.0C_5A$ to $2.75V$ .  |
| 5.1.3 | Low temp. discharge capacity              | Discharge Time≥3.0 h | Full charge at $20\pm5$ °C, store at $-40$ °C $\pm2$ °C for $16h\sim24h$ , then discharge at the same temperature with $0.2C_5A$ to $2.75V$  |
| 5.1.4 | Cycle Life                                | ≥300Cycles           | After full charge, rest for 10 min, discharge at constant current of 0.5C <sub>5</sub> A to 2.75V. Batteries are full charge after 10 minutes. Repeat above steps till two continuous cycle discharge time less than 96min |
| 5.1.5 | Capacity Retention                        | Discharge Time≥4.5 h | After full charge, store at 20±5 °C for 28 days. Then discharge with 0.2C <sub>5</sub> A to 2.75V  |

## **5.2** Acclimatization Characteristics

| No.   | Item                            | Criteria   | Test Instructions  |
|-------|---------------------------------|--|--|
| 5.2.1 | High Temp. and High<br>Humidity | no fire or explosion;                                      | After full charge, store at $40^{\circ}\text{C} \pm 2^{\circ}\text{C}(90\% \sim 95\%\text{RH})$ for 48h. After test, place at $20^{\circ}\text{C} \pm 5^{\circ}\text{C}$ for 2h and then discharge with $1\text{C}_5\text{A}$ to end-voltage |
| 5.2.2 | Vibration                       | leakage, no fire or explosion;                             | Batteries are vibrated 30 min in three mutually perpendicular directions with amplitude of 0.38mm (10~30Hz) or 0.19mm (30~55Hz) and the scanning rate of 1 oct per min   |
| 5.2.3 | Drop                            | No leakage, no fire or explosion;<br>Discharge Time≥51 min | Batteries are dropped onto a hard board with the thickness of 18~20mm from 1meter  |



| Document Name                           | Document No.     | Ver | Date       | Page |
|---|------------------|-----|------------|------|
| LP103454LC-PCM-NTC-LD/<br>Specification | ZJQM-RD-SPC-2781 | 0.0 | 2013/10/29 | 5/8  |

#### **5.3 Safety Characteristics**

| No.   | Item          | Criteria   | Test Instructions  |  |
|---|---------------|--|--|--|
| 5.3.1   | Overcharge    | No fire or explosion                                       | Charged the cells at 3C <sub>5</sub> A current 20±5°C with a voltage limit of 4.8V and Current close to 0 A  |  |
| 5.3.2   | Short-Circuit | No fire or explosion;<br>The maximum Temperature:<br>150°C | Batteries are short-circuited by connecting the positive and negative terminals for 1h with a resistance load of $0.1\Omega$                                       |  |
| 5.3.3   | Heating       | No fire or explosion                                       | Cell is heated in a circulating air oven at a rate of $(5\pm2)^{\circ}$ C per minute to $130\pm2^{\circ}$ C, and then placed for 30 minutes at $130\pm2^{\circ}$ C |  |
| Note: Unless otherwise specified, all tests stated in this specification are conducted at the following conditions: |               |  |  |  |

Temp. :  $20\pm5$ °C; Relative Humidity: 25%~85%.

## 6. Specification of PCM

The specification shall be applied to Lithium polymer battery protection circuit module manufactured by EEMB CO., LTD.

#### **6.1.0 Basic Specification**(T=25°C )

| Item                      | Symbol             | Content                             | Criterion                     |
|---------------------------|--------------------|-------------------------------------|-------------------------------|
|                           | V <sub>DET1</sub>  | Over charge detection voltage       | 4.28±0.05V                    |
| Over charge Protection    | tV <sub>DET1</sub> | Over charge detection delay time    | 0.96S-1.40S                   |
|                           | V <sub>REL1</sub>  | Over charge release voltage         | 4.175±0.025V                  |
| Over discharge protection | V <sub>DET2</sub>  | Over discharge detection voltage    | 3.0±0.10V                     |
|                           | tV <sub>DET2</sub> | Over discharge detection delay time | 115ms-173ms                   |
|                           | V <sub>REL2</sub>  | Over discharge release voltage      | 3.5±0.050V                    |
| Over current protection   | V <sub>DET3</sub>  | Over current detection voltage      | 0.10±0.015V                   |
|                           | $I_{DP}$           | Over current detection current      | 2-6A                          |
|                           | tV <sub>DET3</sub> | Detection delay time                | 7.2ms-11.0ms                  |
|                           |                    | Release condition                   | Cut load                      |
| Short protection          |                    | Detection condition                 | Exterior short circuit        |
|                           |                    | Release condition                   | Cut short circuit             |
| Interior resistance       | R <sub>DS</sub>    | Main loop electrify resistance      | VC=4.2V,R <sub>DS</sub> ≤70mΩ |
| Current consumption       | $I_{DD}$           | Current consume in normal operation | 3.0μA Type 7.0μA Max          |

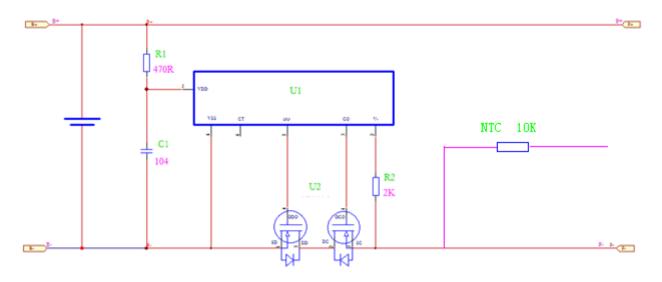
<sup>\*</sup>Remark: Limited to max. loading current: Peak value 2A, Constant value 1A

<sup>\*</sup>Note: These specs are guaranteed by design not by production tests.

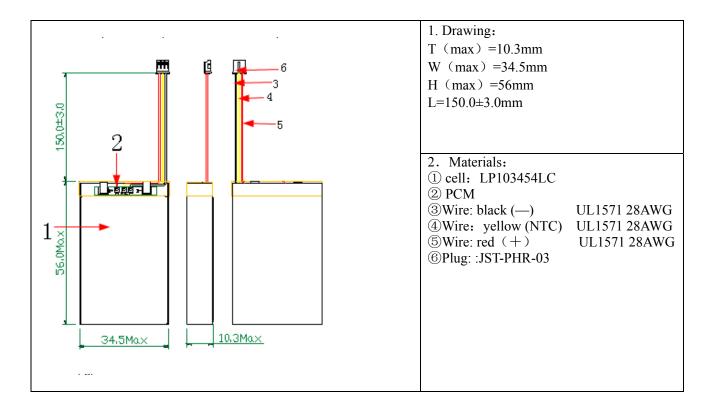


| Document Name                           | Document No.     | Ver | Date       | Page |
|---|------------------|-----|------------|------|
| LP103454LC-PCM-NTC-LD/<br>Specification | ZJQM-RD-SPC-2781 | 0.0 | 2013/10/29 | 6/8  |

#### 6.2.0 PCM Circuit Diagram



#### 7. Pack's Dimension



#### 8. Pack's voltage and internal resistance

Voltage: 3.83~3.9V

Internal Resistance:  $\leq 200 \text{m} \Omega$ 

#### 9. Matters needing attention

Strictly observes the following needing attention. EEMB will not be responsible for any accident occurred by handling outside of the precautions in this specification.



| Document Name                           | Document No.     | Ver | Date       | Page |
|---|------------------|-----|------------|------|
| LP103454LC-PCM-NTC-LD/<br>Specification | ZJQM-RD-SPC-2781 | 0.0 | 2013/10/29 | 7/8  |

# ! Danger

- Strictly prohibits heat or throw cell into fire.
- Strictly prohibits throw and wet cell in liquid such as water, gasoline or drink etc.
- Strictly prohibits use leave cell close to fire or inside of a car where temperature may be above 60°C. Also do not charge / discharge in such conditions.
- Strictly prohibits put batteries in your pockets or a bag together with metal objects such as necklaces. Hairpins, coins, or screws. Do not store or transportation batteries with such objects.
- Strictly prohibits short circuit the (+) and (-) terminals with other metals.
- Do not place Cell in a device with the (+) and (-) in the wrong way around.
- Strictly prohibits pierce Cell with a sharp object such as a needle.
- Strictly prohibits disassemble or modify the cell.
- Strictly prohibits welding a cell directly.
- Do not use a Cell with serious scar or deformation.
- Thoroughly read the user's manual before use, inaccurate handling of lithium ion rechargeable cell may cause leakage, heat, smoke, an explosion, or fire, capacity decreasing.

# ! Warning

- Strictly prohibits put cell into a microware oven, dryer, or high-pressure container.
- Strictly prohibits use cell with dry cells and other primary batteries, or new and old battery or batteries of a different package, type, or brand.
- Stop charging the Cell if charging is not completed within the specified time.
- Stop using the Cell if abnormal heat, odor, discoloration, deformation or abnormal condition is detected during use, charge, or storage.
- Keep away from fire immediately when leakage or foul odor is detected.
- If liquid leaks onto your skin or clothes, wash well with fresh water immediately.
- If liquid leaking from the Cell gets into your eyes, do not rub your eyes. Wash them well with clean edible oil and go to see a doctor immediately.

# ! Caution

- Before using the Cell, be sure to read the user's manual and cautions on handling thoroughly.
- Charging with specific charger according to product specification. Charge with CC/CV method. Strictly prohibits revered charging. Connect cell reverse will not charge the cell. At the same time, it will reduce the charge-discharge characteristics and safety characteristics; this will lead to product heat and leakage.
- Store batteries out of reach of children so that they are not accidentally swallowed.
- If younger children use the Cell, their guardians should explain the proper handling.
- Before using the Cell, be sure to read the user's manual and cautions on handling thoroughly.
- Batteries have life cycles. If the time that the Cell powers equipment becomes much shorter than usual, the Cell life is at an end. Replace the Cell with a new same one.
- When not using Cell for an extended period, remove it from the equipment and store in a place with low humidity and low temperature.
- While the Cell pack is charged, used and stored, keep it away from objects or materials with static electric charges.
- If the terminals of the Cell become dirty, wipe with a dry clothe before using the Cell.
- Storage the cells in storage temperature range as the specifications. After full discharged, we suggest that charging to 3.7~4.0V with no using for a long time.



| Document Name                           | Document No.     | Ver | Date       | Page |
|---|------------------|-----|------------|------|
| LP103454LC-PCM-NTC-LD/<br>Specification | ZJQM-RD-SPC-2781 | 0.0 | 2013/10/29 | 8/8  |

• Do not exceed these ranges of the following temperature ranges:

Charge temperature range :  $0^{\circ}$ C to  $45^{\circ}$ C; Discharge temperature range :  $-40^{\circ}$ C to  $60^{\circ}$ C. Store less than 1 month :  $-20^{\circ}$ C -  $+60^{\circ}$ C Store less than 3 months :  $-20^{\circ}$ C -  $+45^{\circ}$ C Store less than 1 year :  $-20^{\circ}$ C -  $+25^{\circ}$ C

# ! Special Notice

Keep the cells in 50% charged state during long period storage. We recommend to charge the battery up to 50% of the total capacity every 3 months after receipt of the battery and maintain the voltage 3.7~4.0V. And store the battery in cool and dry place.