

LED LAMPS SPECIFICATION

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REVISION: 1.0

● COMMODITY: 2.0x2.0x7.0mm 1.0"Lead Rectangular

● DEVICE NUMBER: BL-R4531A

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2003.06.28	1.0	1.0	1.0	1.0	1.0			Original Released

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●COMMODITY: 2.0x2.0x7.0mm 1.0"Lead Rectangular PAGE: 2 **VERSION: 1.0**

●ELECTRICAL AND OPTICAL CHARACTERISTICS (Ta=25°C)

Chip			Absolute Maximum			Electro-optical			Viewing	
	Peak	Lens		Rat	ting		Γ	Oata (At 2	mA)	Angle
Emitted	Wave		Δλ	Pd	If	Peak	Vf	(V)	Iv Typ.	$2\theta 1/2$
Color	Length $\lambda P(nm)$	Appearance	(nm)	(mW)	(mA)	If (mA)	Тур.	Max.	(mcd)	(deg)
Hi-Eff Red	640	Red Diffused	45	80	30	150	2.0	2.6	7	120

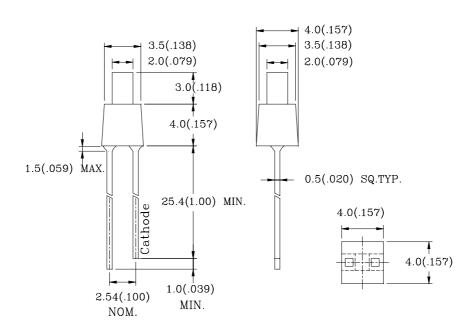
Remark: Viewing angle is the Off-axis angle at which the luminous intensity is half the axial luminous intensity.

● ABSOLUTE MAXIMUM RATINGS (Ta=25°C)

●DEVICE NUMBER: BL-R4531A

Reverse Voltage	 	5V
Reverse Current (V _R =5V)	 1	00μΑ
Operating Temperature Range		
Storage Temperature Range		
Lead Soldering Temperature		

●PACKAGE DIMENSIONS



NOTES: 1.All dimensions are in millimeters (inches).

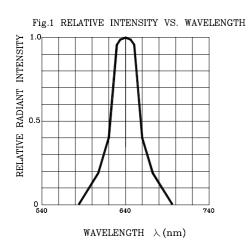
- 2. Tolerance is \pm 0.25mm (0.01") unless otherwise specified.
- 3.Lead spacing is measured where the leads emerge from the package.
- 4. Specifications are subject to change without notice.

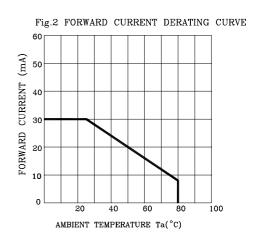
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●ELECTRICAL AND OPTICAL CHARACTERISTICS (Ta=25°C)





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Fig.3 FORWARD CURRENT VS. FORWARD VOLTAGE

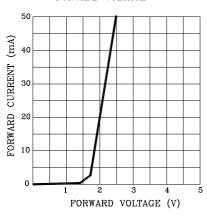


Fig.4 RELATIVE LUMINOUS INTENSITY VS. AMBIENT TEMPERATURE

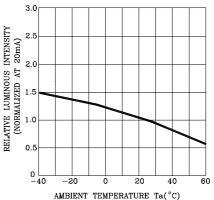


Fig.5 RELATIVE LUMINOUS INTENSITY
VS. FORWARD CURRENT

2.0

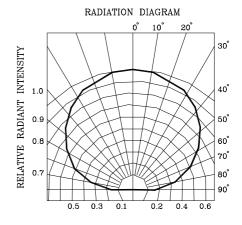
1.5

1.5

1.5

1.6

FORWARD CURRENT (mA)



LED LAMPS SPECICATION RELIABILITY TEST

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Classification	Test Item	Reference Standard	Test Conditions	Result
Endurance Test	Operation Life	MIL-STD-750:1026 MIL-STD-883:1005 JIS C 7021 :B-1	Connect with a power If=20mA Ta=Under room temperature Test time=1,000hrs	0/100
	High Temperature High Humidity Storage	MIL-STD-202:103B JIS C 7021 :B-11	Ta= 85° C $\pm 5^{\circ}$ C RH= 90% - 95% Test time= 240 hrs	0/100
	High Temperature Storage	MIL-STD-883:1008 JIS C 7021 :B-10	High Ta=105°C ±5°C Test time=1,000hrs	0/100
	Low Temperature Storage	JIS-C-7021 :B-12	Low Ta=-55°C ±5°C Test time=1,000hrs	0/100
Environmental Text	Temperature Cycling	MIL-STD-202:107D MIL-STD-750:1051 MIL-STD-883:1010 JIS C 7021 :A-4	-55°C ~ 25°C ~ 105°C ~ 25°C 30min 5min 30min 5min Test Time=10cycle	0/100
	Thermal Shock	MIL-STD-202:107D MIL-STD-750:1051 MIL-STD-883:1011	-55 °C ± 5 °C ~ 105 °C ± 5 °C 10min 10min Test Time=10cycle	0/100
	Solder Resistance	MIL-STD-202:201A MIL-STD-750:2031 JIS C 7021 :A-1	T.sol= 260 ± 5 °C Dwell Time= 5 ± 1 sec.	0/50
	Solder ability	MIL-STD-202:208D MIL-STD-750:2026 MIL-STD-883:2003 JIS C 7021 :A-2	T.sol=230 ± 5 °C Dwell Time=5 ± 1 sec.	0/50
	Lead Bending Stress	MIL-STD-750:2036 JIS C 7021 :A-11	0 °~90 °~0 ° bend, 3 cycles Weight 250g	0/50

JUDGMENT CRITERIA OF FAILURE FOR THE RELIABILITY

Measuring items	Symbol	Measuring conditions	Judgement criteria for failure		
Forward voltage	V_{F}	If=20mA	Over Ux1.2		
Reverse current	Ir	Vr=5V	Over Ux2		
Luminous intensity	Iv	If=20mA	Below Sx0.5		

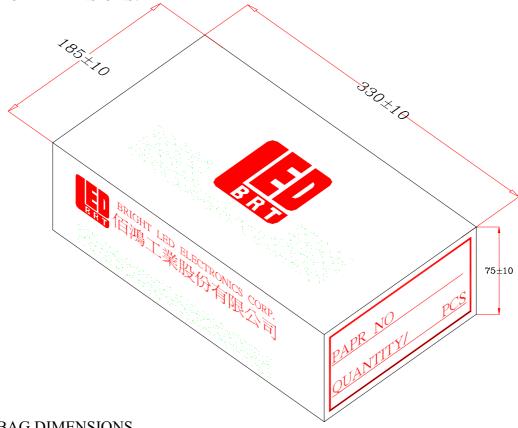
Note: 1.U means the upper limit of specified characteristics. S means initial value.

2.Measurment shall be taken between 2 hours and after the test pieces have been returned to normal ambient conditions after completion of each test.

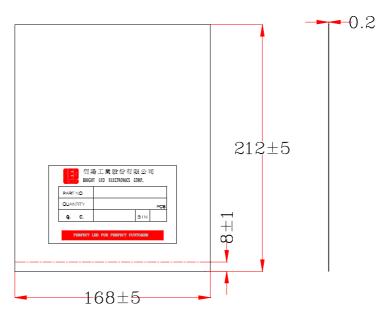
PACKAGING DIMMENSIONS

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PACKAGING BOX DIMENSIONS:



PACKAGING BAG DIMENSIONS



NOTES:

- 1.500 pcs per bag, 5k pcs per box.
- 2.All dimensions are in millimeters (inches).
- 3. Specifications are subject to change without notice.