



R&D SPECIFICATION

LIQUID CRYSTAL DISPLAY MODULE

Model No. UMSH-7306MD-CS

CUSTOMER: U.R.T. R&D Standard Module

TENTATIVE

APPROVED SIGNATURE			
VERSION No: 1.3			

APPROVED BY: _____ **DATE:** _____

United Radiant Technology Corporation
R&D Department

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1. BASIC Specification

This data sheet defines the specification for a 240x160 dots Color STN delta type Liquid Crystal Display Module with LED backlight. Display size is 35 mm (1.4”).

1.1 Mechanical Specifications:

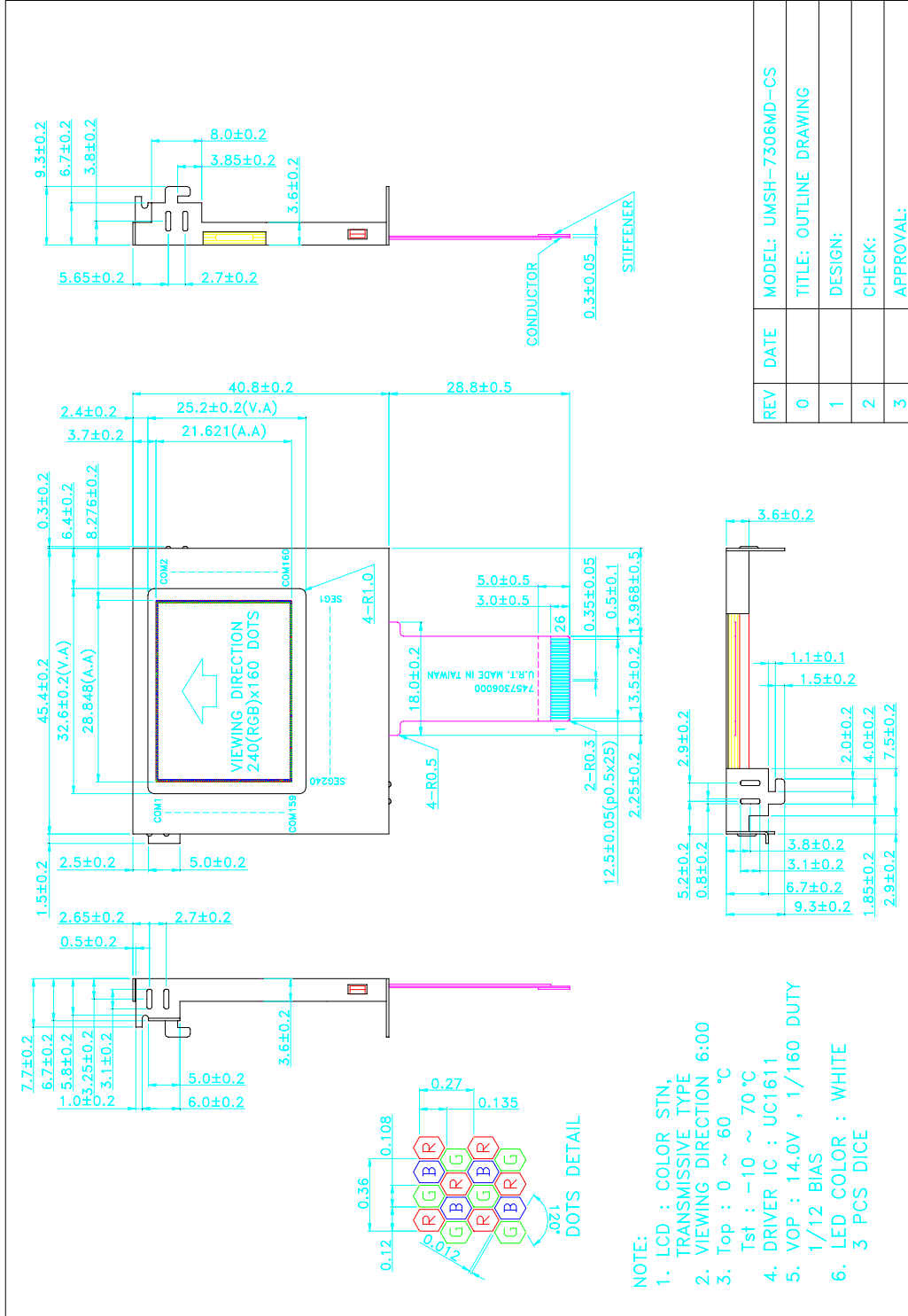
Items	Nominal Dimension	Unit
Dot Matrix	240x160	-
Module Size (W x H x T)	47.2x40.8x9.3	mm.
Display size	35	mm
	1.4	inch
Viewing Area (W x H)	32.6x25.2	mm.
Active Area (W x H)	28.848x21.621	mm.
Dot Size (W x H)	0.108x0.123	mm.
Dot Pitch (W x H)	0.12x0.135	mm.
Driving Method	1/160	Duty
	-	Bias
Driving IC Assembly	COG	-
Weight	TBD	g

** To expose the driver IC under blaze (luminosity over than 1 cd) when using LCM may cause IC operation failure

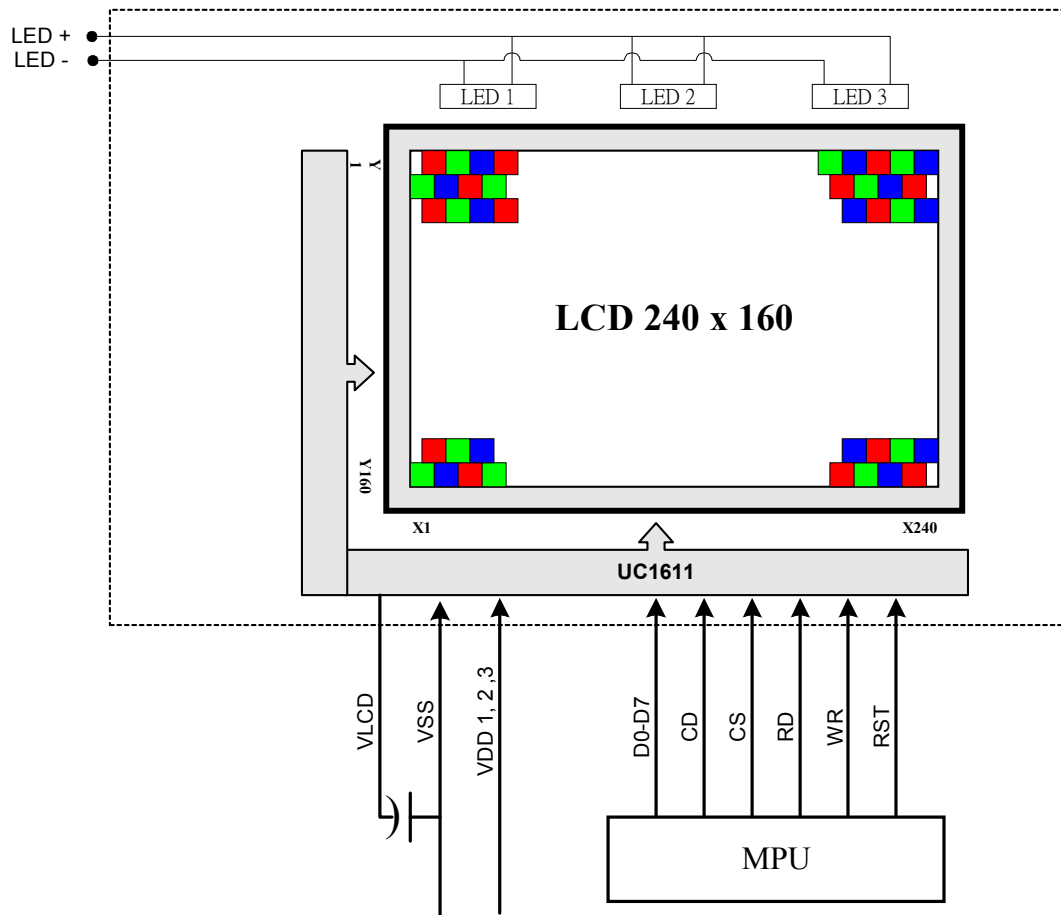
1.2 Display Specification:

Items	Description	Note
LCD Type	Color STN	
LCD Mode	Negative	
Display Type	Transmissive	
Polarizer UV - Cutting	With	
Operation Temperature	0 – 60 °C	
Storage Temperature	-10 – 70°C	
Polarizer Surface	Anti-glare treatment	
Dot Display Color	Red, Green and Blue	
Background Color	Black	
Backlight Type	LEDx3	
Backlight Color	White	
Viewing Direction	6 o'clock	

1.3 Outline Dimension



1.4 Block Diagram



1.5 Example of Power Supply

Recommended Circuit for Contrast Adjustment

1.6 Interface Pin Assignment

■ LCD

PIN No.	SYMBOL	Description	Level									
1	VSS	GND	-									
2	D7	Display Data	-									
3	D6		-									
4	D5		-									
5	D4		-									
6	D3											
7	D2											
8	D1											
9	D0											
10	RST	RESET PIN. When RST = “L”, all control registers are re-initialized by their default states and/or by their pin configuration if applicable. When RST is not used, connect the pin to VDD1.	-									
11	CS0	Chip select. The chip is selected when CS0=’H’ and CS1 = “L”.	-									
12	CS1											
13	CD	Select Control data or Display data for read/write operation. “L” = control data; “H”= Display data	H -> L									
14	WR0	WR0 and WR1 control the read/write operation of the host interface.	H -> L									
15	WR1											
		<table border="1"> <thead> <tr> <th>Bus Type</th> <th>WR0</th> <th>WR1</th> </tr> </thead> <tbody> <tr> <td>8080</td> <td>\overline{WR}</td> <td>\overline{RD}</td> </tr> <tr> <td>6800</td> <td>R/W</td> <td>E</td> </tr> </tbody> </table>	Bus Type	WR0	WR1	8080	\overline{WR}	\overline{RD}	6800	R/W	E	
Bus Type	WR0	WR1										
8080	\overline{WR}	\overline{RD}										
6800	R/W	E										
16	BT	Bus Type select. “L” = 8080 ; “H” = 6800	H -> L									
17	VDD	Power supplies for digital logic, VLCD and VD generator.	V									
18	VLCD	VLCD input/output pin.	V									

19	VA0-	LCD Bias Voltage. These voltages are always generated internally. Connect capacitors between VAX+/VAX- and VBX+/VBX-.	
20	VA1-		
21	VA1+		
22	VA0+		
23	VB0-		
24	VB1-		
25	VB1+		
26	VB0+		

■ LED

PIN No.	SYMBOL	Description	Level
1	LED+	Power Supply for LED	
2	LED -	Power Supply for LED	

2 Electrical Characteristics

2.1 Absolute Maximum Ratings

($V_{SS} = 0$ V, at 25°C)

Items	Symbol	Min.	Max.	Unit
Supply voltage for logics	$V_{DD}-V_{SS}$	-0.3	+4.0	V
Supply voltage for driving LCD	$V_{LCD}-V_{SS}$	-0.3	+18.0	V
Input voltage	V_{IN}	-0.3	$V_{DD}+0.3$	V
Operation temperature range	T_{OP}	0	60	°C
Storage temperature range	T_{ST}	-10	70	°C

2.2 DC Characteristics

($V_{DD}=3V\pm 10\%$, $V_{SS}=0V$, at $25^{\circ}C$)

Items	Symbol	Condition	Min.	Typ.	Max.	Unit
Supply voltage (Logic)	$V_{DD}-V_{SS}$		2.4	3.0	3.3	V
Supply voltage (LCD)	$V_{LCD}-V_{SS}$	0 °C		-		V
		25 °C		14.0	16.5	V
		40 °C		-		V
Input level voltage	V_{in}	High, V_{IH}	$0.7V_{DD}$		V_{DD}	V
		Low, V_{IL}	0		$0.3V_{DD}$	V
Output level voltage	V_{out}	High, V_{OH}	$V_{DD}-0.4$			V
		Low, V_{OL}			0.4	V
Power supply current	I_{DD}	*Note1		-		mA
Power supply for LED	$V_{LED+}-V_{LED-}$			4.2	5.0	V
LCD power supply current	I_{DD}			-		mA
Power consumption	P_{disp}			-		mW

*Note1:

Measuring Condition:

Temp. = $25^{\circ}C$

$V_{DD}-V_{SS}$ = 3.0 V

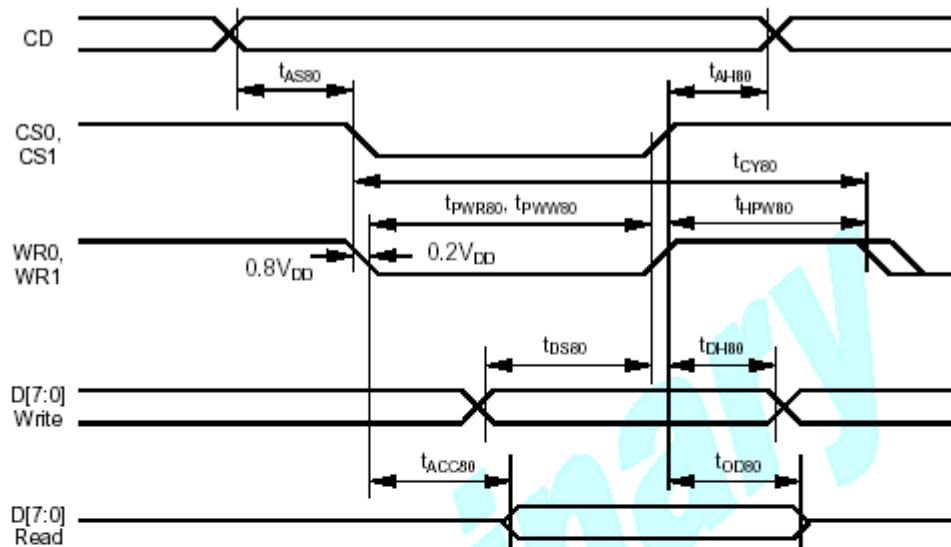
$V_{LCD}-V_{SS}$ = Typical V_{LCD} at $25^{\circ}C$

f_{FR} = 200 Hz

Duty = 1/160 Duty

Display Pattern = Checkered pattern

2.3 AC Characteristics

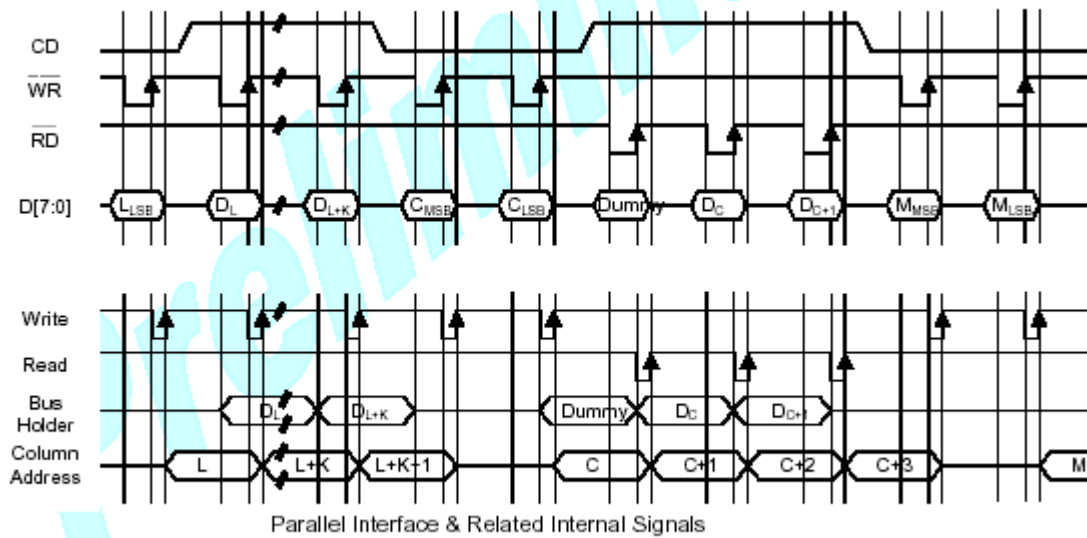


Parallel Bus Timing Characteristics (for 8080 MCU)

(VDD=2.4V to 3.0V, Ta= -30 to +85°C)

Symbol	Signal	Description	Condition	Min.	Max.	Units
tAS80	CD	Address setup time		20	–	ns
tAH80	CD	Address hold time		40	–	ns
tCY80		System cycle time		100	–	ns
tPWR80	WR1	Pulse width (read)		45	–	ns
tPWW80	WR0	Pulse width (write)		45	–	ns
tHPW80	WR0, WR1	High pulse width		40	–	ns
tDS80	D0~D7	Data setup time		30	–	ns
tDH80	D0~D7	Data hold time		10	–	ns
tACC80		Read access time	CL = 100pF	–	50	ns
tOD80		Output disable time		10	50	ns

2.4 Parallel interface and Related internal Signals



2.5 Commands

C/D: 0: Control, 1: Data
W/R: 0: Write Cycle, 1: Read Cycle

Useful Data bits
- Don't Care

Command	C/D	W/R	D7	D6	D5	D4	D3	D2	D1	D0	Action
Write Data Byte	1	0	#	#	#	#	#	#	#	#	Write 1 byte @ PA/CA
Read Data Byte	1	1	#	#	#	#	#	#	#	#	Read 1 byte @ PA/CA
Get Status	0	1	BZ	MX	DE	RS	WA	GN1	GN0	1	Get Status Summary
Set Column Address LSB	0	0	0	0	0	0	#	#	#	#	Set CA[3:0]=D[3:0]
Set Column Address MSB	0	0	0	0	0	1	#	#	#	#	Set CA[7:4]=D[3:0]
Set Mux rate.	0	0	0	0	1	0	0	0	#	#	Set MR[1:0]=D[1:0]
Set Temp. Compensation.	0	0	0	0	1	0	0	1	#	#	Set TC[1:0]=D[1:0]
Set Panel Loading	0	0	0	0	1	0	1	0	#	#	Set PC[1:0]=D[1:0]
Set Pump Control	0	0	0	0	1	0	1	1	#	#	Set PC[3:2]=D[1:0]
Set Adv. Program Control (double byte command)	0	0	0	0	1	1	0	0	0	R	Set APC[R][7:0]=D[7:0], where R = 0, or 1
	0	0	#	#	#	#	#	#	#	#	
Set Max CA (double byte command)	0	0	0	0	1	1	0	0	1	0	Set MC = D[7:0]
	0	0	#	#	#	#	#	#	#	#	
Set Start Line LSB	0	0	0	1	0	0	#	#	#	#	Set SL[3:0]=D[3:0]
Set Start Line MSB	0	0	0	1	0	1	#	#	#	#	Set SL[7:4]=D[3:0]
Set Page Address LSB	0	0	0	1	1	0	#	#	#	#	Set PA[3:0]=D[3:0]
Set Page Address MSB	0	0	0	1	1	1	#	#	#	#	Set PA[7:4]=D[3:0]
Set V _{REF} potential meter (double-byte command)	0	0	1	0	0	0	0	0	0	1	Set PM[5:0]=D[5:0] Set GN[1:0]=D[7:6]
	0	0	#	#	#	#	#	#	#	#	
Set RAM Address Control	0	0	1	0	0	0	1	#	#	#	Set AC[2:0]=D[2:0]
Set Fixed Lines	0	0	1	0	0	1	#	#	#	#	Set FL[3:0]=D[3:0]
Set Frame Rate	0	0	1	0	1	0	0	0	#	#	Set LC[4:3]=D[1:0]
Set All-Pixel-ON	0	0	1	0	1	0	0	1	0	#	Set DC[1]=D0
Set Inverse Display	0	0	1	0	1	0	0	1	1	#	Set DC[0]=D0
Set Display Enable	0	0	1	0	1	0	1	#	#	#	Set DC[4:2]=D[2:0]
Set LCD Control	0	0	1	1	0	0	0	#	#	#	Set LC[2:0]=D[2:0]
Set Gray Scale Mode	0	0	1	1	0	1	0	0	#	#	Set LC[6:5] = D[1:0]
System Reset	0	0	1	1	1	0	0	0	1	0	System Reset sequence
NOP	0	0	1	1	1	0	0	0	1	1	No operation
Set LCD Bias Ratio	0	0	1	1	1	0	1	0	#	#	Set BR[1:0]= D[1:0]
Reset Cursor Update Mode	0	0	1	1	1	0	1	1	1	0	Set AC[3]=0, CA=CR;
Set Cursor Update Mode	0	0	1	1	1	0	1	1	1	1	Set AC[3]=1, CR=CA;
Set Test Control (double byte command)	0	0	1	1	1	0	0	1	TT		For testing only. Do not use.
	0	0	#	#	#	#	#	#	#	#	

* Other than commands listed above, all other bit patterns result in NOP (No Operation).

Please see the Data sheet of UC-1611 to get more information.

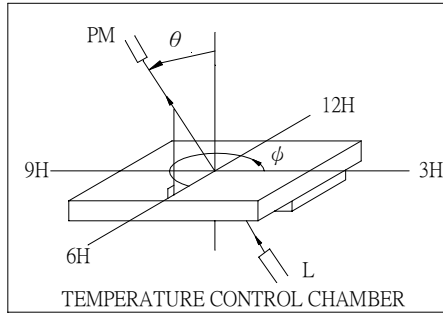
3. Optical Characteristic

Optical Characteristic

Items		Symbol	Condition	Min.	Typ.	Max.	Unit
Response time	Rise	tr	$\theta = \phi = 0^\circ$		(150)		ms
	Fall	tf	$\theta = \phi = 0^\circ$		(100)		ms
Viewing Angle (θ)		θ	CR \geq 2	$\phi=0^\circ$		(30)	$^\circ$
		ϕ		$\theta=0^\circ$		(50)	$^\circ$
Contrast ratio		CR	$\theta = \phi = 0^\circ$		5		-
Chromaticity Coordinates	Red	x	$\theta = \phi = 0^\circ$		(TBD)		-
		y			(TBD)		
	Green	x	$\theta = \phi = 0^\circ$		(TBD)		
		y			(TBD)		
	Blue	x	$\theta = \phi = 0^\circ$		(TBD)		
		y			(TBD)		
	White	x	$\theta = \phi = 0^\circ$		(TBD)		
		y			(TBD)		
	Black	x	$\theta = \phi = 0^\circ$		(TBD)		
		y			(TBD)		

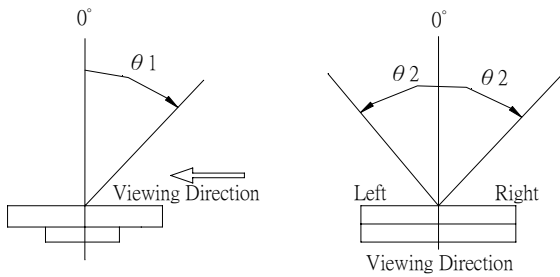
Definition of Optical Characteristics

Measurement Condition
 L: LIGHT SOURCE
 PM: LIGHT RECEIVING PHOTOMULTIPLIER TUBE

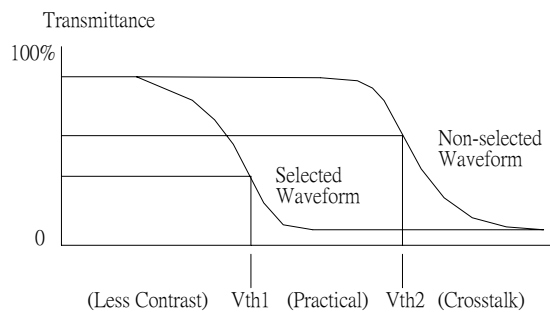


[Note 1] Definition of Viewing Angle

Viewing Direction: $\phi = 270^\circ$

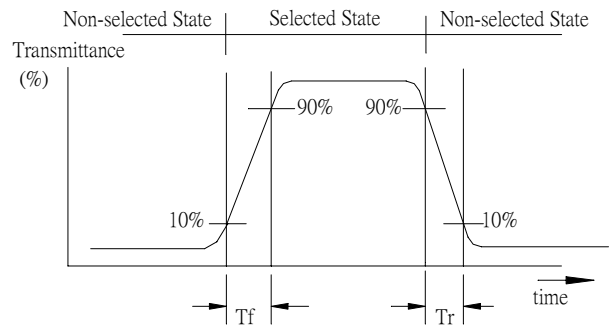


[Note 2] Definition of "Vth"



- (a). Vth1: $\phi = 270^\circ, \theta_1 = 10^\circ$, Selected Waveform 50% Transmittance
- (b). Vth1: $\phi = 270^\circ, \theta_1 = 40^\circ$, Non-selected Waveform 70% Transmittance

[Note 4] Definition of Response Time



Measurement Condition: Viewing Angle: $\theta_2 = 0^\circ, \theta_1 = 0^\circ$

[Note 3] Definition of Contrast Ratio

(a). Contrast Ratio = $\frac{\text{Transmittance under Non-selected Waveform}}{\text{Transmittance under Selected Waveform}}$

(b). Measurement Condition: Viewing Angle: $\theta_2 = 0^\circ, \theta_1 = 10^\circ$

4 Reliability

Environmental Test

Item No	Items	Content of Test	Test Condition	Applicable Standard
1	High temperature storage	Endurance test applying the high storage temperature for a long time.	80°C 200 Hrs	
2	Low temperature storage	Endurance test applying the low storage temperature for a long time.	-30°C 200Hrs	
3	High temperature operation	Endurance test applying the electric stress (Voltage & Current) and the thermal stress to the element for a long time	70°C 200Hrs (*1)	
4	Low temperature operation	Endurance test applying the electric stress under low temperature for a long time.	-20°C 200Hrs (*1)	
5	High temperature / humidity storage	Endurance test applying the high temperature and high humidity storage for a long time.	40°C 90% RH 200Hrs	
6	Temperature cycle	Endurance test applying the low and high temperature cycles. <div style="text-align: center;"> $-30^{\circ}\text{C} \longleftrightarrow 80^{\circ}\text{C}$ $(30\text{min.}) \quad (30\text{min.})$ $\longleftarrow \hspace{10em} \longrightarrow$ <p>1 Cycle</p> </div>	10 Cycles.	
7	Vibration test	10 →55→ 10 Hz, within 1 minute amplitude 1.5mm .	15 minutes for each direction (X, Y, Z)	
8	Drop test	Packed, 100CM free fall, (6 sides, 1 corner, 3edges)		

***1): Driving condition for operation test:**

Power supply voltage for logic system = + 5.0V

Power supply voltage for LCD system = Getting Optimum Contrast at 25°C

5 HANDLING INSTRUCTION

PRECAUTION IN USE OF LCD

- Don't contact or scratch the front surface and the contact pads of an LCD panel with hard materials such as metal or glass or with one's nail.
- To clean the surface, wipe it gently with soft cloth dampened alcohol.
- Do not attempt to wipe off the contact pads.
- Keep LCD panels away from direct sunlight, also avoid storing them in a high-temperature & high humidity environment for a long period.
- Do not drive LCD panels by DC voltage.
- Do not expose LCD panels to organic solvent.
- Liquid in LCD is hazardous substance, any contacts with liquid crystal materials, wash it off immediately with soap and water.
- The polarizer is easily damaged and should be handled with special care. Don't press or rub it with hard objects.

PRECAUTION FOR HANDLING LCM

- The LCD module contains a C-MOS LSI. To avoid damage to the LSI from static electricity generated while working, Ground your body, work/assembly areas and assembly equipment to protect the module against STATIC ELECTRICITY.
- Do not input any signal before power is turned on.
- Do not take LCM from its packaging bag until it is assembled.
- Peel off the LCM protective film slowly since static electricity may be generated.
- Pay attention to the humidity of the workshop, 50~60%RH is satisfactory.
- Use a non-leak iron for soldering LCM.
- Do not touch the display surface or connection terminals area with bare hands. Smudges on the display surface reduce the insulation between terminals.
- Cautions for soldering to LCM:
Conditions for soldering I/O terminals:
Temperature at iron tip: $280^{\circ}\text{C} \pm 10^{\circ}\text{C}$.
Soldering time: 3~4 sec./ terminal.
Type of solder: Eutectic solder (rosin flux filled).

PRECAUTION FOR STORING LCM

- To avoid degradation of the device, do not store the module under the conditions of direct sunlight, high temperature or high humidity. Keep the module in bags designed to prevent static electricity charging under low temperature / normal humidity conditions (avoid high temperature / high humidity and low temperature below 0°C).

□ **PRODUCTION NO. DEFINITION**

NO: 8 0 6 0 1 - 0 1

